UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/593,620	03/23/2007	Peter R. Jepson CF	H7704US/CH03-05/CH04-07U 1530	
	7590 05/07/200 BOVE LODGE & HUT	EXAMINER		
PO BOX 2207		TOLAN, EDW.	AN, EDWARD THOMAS	
WILMINGTON, DE 19899			ART UNIT	PAPER NUMBER
			3725	
			MAIL DATE	DELIVERY MODE
			05/07/2009	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)			
Office Action Comments	10/593,620	JEPSON, PETER R.			
Office Action Summary	Examiner	Art Unit			
	EDWARD TOLAN	3725			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 1 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).					
Status					
1) Responsive to communication(s) filed on					
3) Since this application is in condition for allowan	·—				
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims					
4)⊠ Claim(s) <u>1-36</u> is/are pending in the application.					
4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.					
6) Claim(s) is/are rejected.					
7) Claim(s) is/are objected to.					
8)⊠ Claim(s) <u>1-36</u> are subject to restriction and/or e	lection requirement.				
Application Papers					
9)☐ The specification is objected to by the Examiner	`.				
10)⊠ The drawing(s) filed on <u>21 September 2006</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.					
Applicant may not request that any objection to the	drawing(s) be held in abeyance. See	≥ 37 CFR 1.85(a).			
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.					
Priority under 35 U.S.C. § 119					
12)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a)⊠ All b)□ Some * c)□ None of:					
 Certified copies of the priority documents 	 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 				
2. Certified copies of the priority documents					
3. Copies of the certified copies of the prior	ity documents have been receive	ed in this National Stage			
application from the International Bureau (PCT Rule 17.2(a)).					
* See the attached detailed Office action for a list of the certified copies not received.					
Attachment(s)					
1) Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)			
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	nte			
3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 9-21-2006. 5) Notice of Informal Patent Application 6) Other:					
1 apor 110(0)/main bate 0-21-2000.					

Art Unit: 3725

DETAILED ACTION

Election/Restrictions

Restriction is required under 35 U.S.C. 121 and 372.

This application contains the following inventions or groups of inventions which are not so linked as to form a single general inventive concept under PCT Rule 13.1.

In accordance with 37 CFR 1.499, applicant is required, in reply to this action, to elect a single invention to which the claims must be restricted.

Group I, claim(s) 1-27, drawn to a method of making a deep drawn product.

Group II, claim(s) 28-31, drawn to a sputtering target.

Group III, claim(s) 32 and 33, drawn to a finite element calculation.

Group IV, claim(s) 34-36, drawn to a method of making a plate.

The inventions listed as Groups I and II do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: group I claims lack a sputtering target with a collar welded to a portion thereof.

The inventions listed as Groups I and III do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: group III claims lack a deep drawing method. Group III claims are applicable to any manufacturing process such as machining, bending, cutting, abrading to form a pot shaped product.

The inventions listed as Groups I and IV do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: group IV claims lack a deep drawing method, the plate of group IV cannot be the same inventive concept as a pot as recited in group I claims unless it is shaped.

The inventions listed as Groups II and III do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: group III claims lack

a sputtering target formed by deep drawing. Group III claims are applicable to any manufacturing process such as machining, bending, cutting, abrading to form a pot shaped product.

The inventions listed as Groups II and IV do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: group IV claims lack a sputtering target formed by deep drawing, the plate of group IV cannot be the same inventive concept as the target as recited in group II claims unless it is shaped.

The inventions listed as Groups III and IV do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: group III claims lack a plate forming method comprising rolling and forging. Group III claims are applicable to any manufacturing process such as machining, bending, cutting, abrading to form a pot shaped product.

Applicant is advised that the reply to this requirement to be complete must include (i) an election of a species or invention to be examined even though the requirement may be traversed (37 CFR 1.143) and (ii) identification of the claims encompassing the elected invention.

The election of an invention or species may be made with or without traverse. To preserve a right to petition, the election must be made with traverse. If the reply does not distinctly and specifically point out supposed errors in the restriction requirement, the election shall be treated as an election without traverse.

Any inquiry concerning this communication should be directed to Ed Tolan whose telephone number is 571-272-4525. FAX communications should be sent to 571-273-8300.

/Edward Tolan/

Primary Examiner, Art Unit 3725

Application/Control Number: 10/593,620

Page 4

Art Unit: 3725